



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D2322

Job Sheet 169843



Part No: D2322

Job Qty: 10 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/29/17

Job Tracking No:

Created By: Mario Poulin

Due Date: 1/12/18

Description:

Type: Stock

Note: DWG REV C IPP Rev:A New Issue 05-11-07 JLM IPP Rev:B Now on Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Waterjet		on 18-1-10
100	Waterjet	10 pcs	1/11/18	1/11/18	0.00	0.55	Waterjet1		on 18-1-10
120	QC	10 pcs	1/11/18	1/11/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs	1/11/18	1/11/18	0.05	0.32	Brake NC 1		DAS 9-88 58
140	QC	10 pcs	1/11/18	1/11/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs	1/12/18	1/12/18	0.00	0.40	HandFinish1		9-88 DAS
160	QC	10 pcs	1/12/18	1/12/18	0.00	0.00	QC7		38
170	Packaging	10 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3	GA124	MAR 12 2018
180	QC21-SA	10 Ea	1/12/18	1/12/18	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg D2322

Descriptions: 130 - Form as per Dwg D2322

170 - LOCATION : GA

21
9-88 MAR 13 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.040	2	232	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245		
2	Step Spacer	4.178Inches $\pm$ 0.005	4.183 4.173		
3	Step Spacer	4.428Inches $\pm$ 0.010	4.438 4.418		
4	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245		
5	Step Spacer	6.520Inches $\pm$ 0.010	6.530 6.510		
6	Step Spacer	0.128Inches + 0.005 - 0.000	0.133 0.128	Diameter	
7	Step Spacer	0.125Inches $\pm$ 0.010	0.135 0.115	Radius	

DART
AEROSPACE

S030597

Step Spacer

PART NO:
Revision:
Operation:
Change No:

D2322

Start up Operation

Mfg Date: 01/09/18
Job No: 169843

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